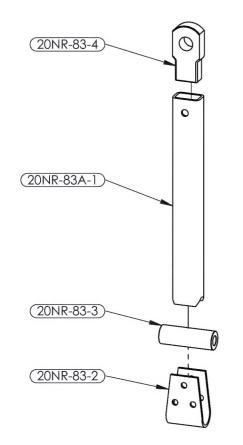
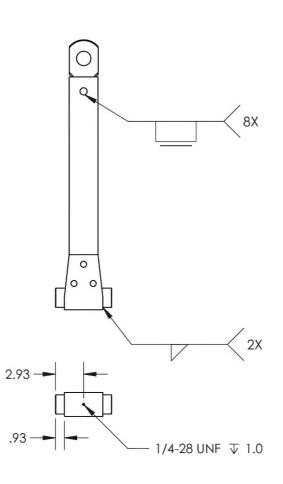
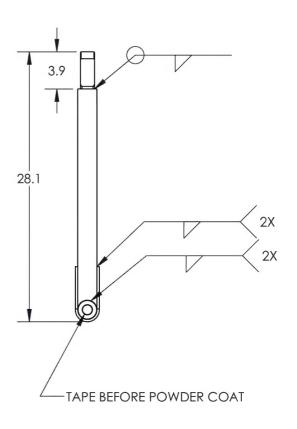


		REVISIONS			
R	SEA	DESCRIPTION	DATE	INITIAL	APPROVED
	1	AS DRAWN BY CANAM	7/19/2013	CFS	







USED ON 20NR-83A

ASSY QTY ASSY QTY UNIT QTY B/O Part # Description Material 20NR-83A-1 T-BAR TUBING LONG 1018 20NR-83-2 T-BAR STIFFENER 1018 1018 20NR-83-3 T-BAR LOWER BUSHING 20NR-83-4 T-BAR LIFTING PLATE 1018

® RED BARN MACHINE

TITLE

LONG T-BAR WELDMENT

DWG NO.	DWG NO. 20NR-83AW								
MAT'L				DRAWN BY:	CANAM				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				APPROVED	D Wei	e			
	XX ± .005 FRACT		-	HEAT TREAT					
			GLES ±.5°	FINISH POWDER COAT RED					
1. BREAK ALL SHARP EDGES .015 x 45° SPEC									
OR .015R	MAL LIMITS AD	DIVAE	USED ON MODEL						
PLATING	2. DIMENSIONAL LIMITS APPLY AFTER PLATING								
SCALE	1:10	DATE	12	/1/1997	SHEET 1	OF 1			